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FRICTION STIR SURFACING



LAP Lambert Academic Publishing Mai 2013, 2013. Taschenbuch. Book Condition: Neu. 220x150x5 mm. Neuware - Friction Stir Surfacing(FSS)has been developed for fabrication of surface composite. The process involves rotating a solid consumable bar with one of its ends pressed hard against a substrate material such as a plate. Commercial pure aluminium and medium carbon steel is used as tool and substrate. Heat is generated at the tip of the consumable, producing a plasticized layer. Lateral movement of the substrate, relative...

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